FREEWORLD
AUTOMOTIVE COATINGS

Data Sheet Number:
APU-10-2
APU 106

APU 106: Acryline Etch/Non-Sanding Filler

- 2K Epoxy Poly-Amide curing Primer
- Excellent adhesion on Steel and Aluminium
- Air drying properties
- Good filling properties
- Outstanding Corrosion Protection
- Non-sanding application

Technical Description

- Mix 2:1 with Acryline Epoxy Catalyst (APU 206)
- Potlife: 24 hours @ 23°C
- Flash off: 5 min @ 23°C
- 2 coats = 25-40 micron

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WORKING PROCESS:

2:1 Epoxy Poly - Amide Primer

SUBSTRATE:

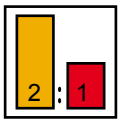
- Bare steel, sanded
- Galvanized metal, sanded
- Fiberglass, sanded
- Through-hardened sanded paintwork
- Aluminium sanded

PRETREATMENT / CLEANING:

Ensure that all surfaces are clean, free from dust, oil,grease or other contaminants by using Acryline Pre-cleaner (ATH 310)

APPLICATION:

Use air fed respirator.
Refer to relevant Health and Safety Data sheets.

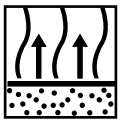


2:1 with Acryline Epoxy Catayst (APU 206)
Potlife 24 hours @ 23°C

Thin with Acryline Thinner (ATH 301/2)
18 - 20 sec DIN 4 @ 23°C

1.3 - 1.5 mm
HVLP: 1.8 - 2.0 bar
Conventional: 3 - 4 bar
2 coats = 25 - 40 micron

1.5 - 1.7 mm
Conventional: 3 - 4 bar
2 coats = 25 - 40 micron



5 - 10 min @ 23°C
Flash off between coats and final flash off 1 hour prior to Acryline Topcoat

Denib with scotch brite if necessary

Overcoat with Acryline Topcoat

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Flashpoint:	Specific Gravity:	Solid content:
23°C	1.2 g/cm³	37% (by weight)

Average DFT: 30 micron.

Raw Material: Epoxy Polyamide, corrosion-resistant pigments and inert fillers.

Cleaning of Equipment: Clean after use with Lacquer Thinner.

Shelf Life: 12 months @ 20 - 25°C in original sealed packaging.

Important remarks:

- For professional use only.
- This product cannot be used over uncured paint work and thermoplastic finishes.

Protect from sunlight

Working areas should be well ventilated.
Booth must have good extraction.
Refer to Material Safety Data Sheet (MSDS)

Protect from severe cold

This Product contains flammable materials.
Keep away from sparks & open flames.
No smoking permitted in the area.

Warning:
2K Paints react with moisture. Therefore all equipment must be kept moisture free. Ready to use paint materials containing isocyanates can cause irritation of the mucous membranes - and of the respiratory organs, in particular - and cause hypersensitive reactions. There is a risk of hypersensitization if the vapour or spray mist is inhaled. When using materials containing isocyanates, all precautions relating to the handling of solvents should be carefully followed. In particular, care should be taken not to inhale spray mist or vapour. Asthma sufferers, those with allergies and anyone with a history of respiratory complaints must not be asked to work with products containing isocyanates.

Note:
The information contained here represents the current state of our knowledge and is intended as a guide to our products and their uses. It is not intended as an insurance of certain product properties or of their specific applications. The warnings displayed on the product labels should be followed. Any industrial property rights should be observed. We guarantee perfect product quality under the terms of our general conditions of sale.

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